

PRODUCT PROFILE**DESCRIPTION**

TANGO DOWN is available in two forms: Tango Down “Alpha & “Bravo.” Tango Down is specifically formulated to work as a rust preventative primer for either **HT Mastic 500** or **HT Mastic 500NF**. Both products, Tango Down Alpha and Bravo, are designed to preserve freshly sand blasted surfaces from rust bloom infection.

USES

TANGO DOWN is ready for immediate application of either HT Mastic 500 or HT Mastic 500NF, without preparation, days, weeks or months after sand blasting. Particularly in humid environments, rust can begin to appear almost immediately on clean sand blasted carbon steel surfaces. Use of either member of the Tango Down team, Alpha or Bravo, offers a quick, easy to apply and inexpensive way to preserve the clean finish allowing the project to be put on hold for days, weeks, even months. Once either primer is installed either HT Mastic 500 or HT Mastic 500NF can be applied to uncontaminated surfaces without additional preparation.

The bottom line is this, you can be blasting, be pulled off the job and instruct anyone to preserve the blasted surface using a garden sprayer by applying a light coat of Tango Down and walk away resting assured that the surface will remain ready for HT Mastic 500 application up to weeks, even months down the road.

TANGO DOWN Alpha offers a short term solution to preserve sandblasted surfaces readied for application of either HT Mastic 500 or HT Mastic 500NF application for up to 1-2 months.

TANGO DOWN Bravo is a more robust solution that allows for postponement of HT Mastic 500 or HT Mastic 500NF application for up to one year. Tango Down Bravo is a copolymer alkyd synthetic primer specifically formulated to be “lift resistant” and withstand extended exposure to oxidizing conditions.

APPLICATION

Steel surfaces should be free of dust, loose dirt or other deleterious materials. Tango Down Alpha or Bravo can be applied to freshly sand blasted surfaces with brush, roller or spray equipment.

TANGO DOWN ALPHA
APPLICATION COVERAGE
TYPICAL PROPERTIES

Surfaces should be dry, free of oil and grease. Tango Down Alpha has penetrating properties and will bond and penetrate minor scaling and rust on metal. Badly corroded surfaces,, loose paint, mill scale, should be cleaned. Recommended surface preparation is a minimum SSPC-SP6 / NACE 3 Commercial Blast Cleaning.

Tango Down Alpha should be applied at a thickness of 3-5 mils. Typical coverage:

- 3 mil = 535 SF/gallon (50 M²/gallon) Wet film Thickness
- 5 mil = 320 SF/gallon (30 M²/gallon) Wet Film Thickness

Flash, Pinsky-Matrens, close cup, min100° F
Dry to touch at 77° F, approximately10 minutes
Material consistencySpray, brush or roll
Solids, percent by volumeminimum 50%
SolventMineral Spirits
ColorBlack

TANGO DOWN BRAVO
APPLICATION COVERAGE
TYPICAL PROPERTIES

Surfaces should be dry, free of oil and grease. Tango Down Alpha has penetrating properties and will bond and penetrate minor scaling and rust on metal. Badly corroded surfaces,, loose paint, mill scale, should be cleaned. Recommended surface preparation is a minimum SSPC-SP6 / NACE 3 Commercial Blast Cleaning.

Tango Down Bravo should be applied at a thickness of 4-6 mils wet. Typical coverage:

- 4-6 mil = 325 SF/gallon (30 M²/gallon) Wet Film Thickness

Copolymer Alkyd38-42% solids by volume
Viscosity75 seconds, #4 Ford avg
Dry Time20 min (to touch), Overnight (to pack)
ApplicationSpray, brush or roll
SolventXylol or Toluol
Color#02525 Tan

LIMITED WARRANTY

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